



## ADHESIVE TAPE OPTION

### 3M VHB (Very High Bond) tape #5925

See other installation options using Silicone or Instant Adhesive

We do not offer our safety padding with PSA (Pressure Sensitive or Peel/Stick Backing).

#### VHB Tape Solution - *For installation where silicone is not an option*

- This is the “only” tape we found that will stick to both our products and most other surfaces
- Tape needs 72 hours to set for **maximum adhesion**
- Tape is expensive relative to silicone
- We do not attach the tape for you
- We cannot cut the tape and re-spool into smaller rolls

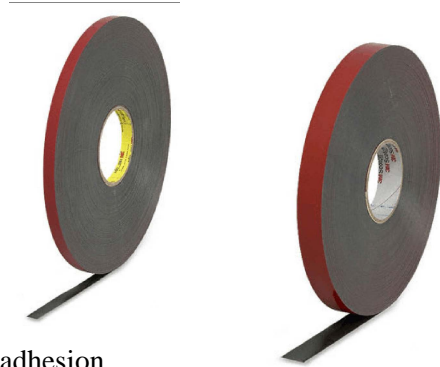
#### Tape Properties

Single sided foam tape

Color: Dark Grey or Black

Width: 1" or 1/2"

Thickness: .06" (25 mil)



#### Instructions:

1. Clean surfaces with mineral spirits or similar product to help adhesion
2. Peel & Stick
3. Wait for it to bond properly - **IMPORTANT** - bonding strength develops over time
  - 20 minutes = 50% of ultimate strength
  - 60 minutes = 75% of ultimate strength
  - 24 hours = 90% of ultimate strength
  - **72 hours = 100% of ultimate strength**

Sorry, we do not sell this tape as customers can purchase directly Available at:

- Local 3M dealers

- U-Line ([http://www.uline.com/BL\\_6052/3M-5925-VHB-Acrylic-Foam-Tape](http://www.uline.com/BL_6052/3M-5925-VHB-Acrylic-Foam-Tape))

Average retail price:

1/2" = \$96.00 / 72 yd roll (= 216 ft = 2,592")

1" = \$159.00 / 72 yd roll (= 216 ft = 2,592")

#### Silicone Solution - *For most applications*

- Silicone provides heavy duty adhesion
- With silicone, you can add a bead around the outer edge to seal off from dirt/liquids/tampering
- Silicone will adhere to virtually any surface including rough textures like brick

#### Instant Adhesive Solution - *For many applications*

- Instant Adhesive is like “Superglue”
- Great for very strong/permanent bonding
- Best for applying to smooth surfaces

#### Velcro Solution - *For removable applications*

- Best for applications where you need to periodically remove and re-attach the padding
- Requires you to attach the Velcro to the padding with instant adhesive

**Boing product warranty is voided if non-approved adhesive is used**

Effective 1 January 2012

**Network USA Inc. Companies**

136 Walker Street, Atlanta GA 30313

TEL 404-521-9054 ORDER: 800-477-6434 FAX: 404-222-8366

[www.BoingSafety.com](http://www.BoingSafety.com) [info@BoingSafety.com](mailto:info@BoingSafety.com)